

Machine specifications			
	SUPER TURBO-X 2412	SUPER TURBO-X 3015	SUPER TURBO-X 4020
Max. workpiece size	1250×2500 mm (49.21"×98.43")	1525×3050 mm (60.04"×120.08")	2000×4000 mm (78.74"×157.48")
Work table height	900 mm (35.43")		
Axis stroke	X-axis	2520 mm (99.21")	3070 mm (120.87")
	Y-axis	1270 mm (50.0")	1545 mm (60.83")
	Z-axis	90 mm (3.54")	
Rapid traverse rate	X, Y: 50 m/min (1969 IPM)	X, Y: 50 m/min (1969 IPM)	X, Y: 36 m/min (1417 IPM)
	Z: 25 m/min (984 IPM)		
Max. cutting feedrate	50 m/min (1969 IPM)	50 m/min (1969 IPM)	36 m/min (1417 IPM)
Positioning accuracy	±0.01 mm/500 mm (±0.0004"/19.69" mm)(X,Y-axes)		
	±0.01 mm/100 mm (±0.0004"/3.94" mm)(X,Y, Z-axes)		
Repeatability	±0.005 mm (±0.0002") (X,Y, Z-axes)		
Machine weight	11000 kg (24251 lbs)	12700 kg (27999 lbs)	20700 kg (45636 lbs)
Total electrical requirement(kVA)*	47 kVA(2.5 kW)		66 kVA(4.0 kW)
Machine dimensions	2600 mm×6700 mm (102.36"×263.78")	2900 mm×7400 mm (114.17"×291.34")	3400 mm×9300 mm (133.86"×366.14")
Sound*2	Less than 80 db (A)		

\* Without dust collector and compressor  
\*2 Equivalent continuous sound pressure level at operator position (depend on equipment options)

Laser Oscillator Specifications	
Resonator type	2.5kW, 4.0kW
Laser Gases Mixed	He, N <sub>2</sub> and CO <sub>2</sub>
*Gas consumption rate	10L/h (2.5kW), 15L/h (4.0kW)

\*When continuous operation

CNC Standard specifications	
	MAZATROL PREVIEW 3
CPU	64 bit
Control method	Preview control
Minimum program increment unit	0.001 mm(0.0001")
Programming method	Intelligent program system and EIA/ISO
Display	15" color LCD (TFT)

Standard Equipment / Optional Equipment	
Standard Equipment	Intelligent nozzle changer
	Intelligent auto focal distance measurement & adjustment
	Automatic nozzle cleaner
	Auto profiler function
	Intelligent monitoring system
	Work lifter
	Assist gas pressure NC function
	Workpiece clamps & locator
	Assist gas changer
	Side air blast
	Scrap conveyor
	Mazak high accuracy nozzles ø1.2mm, ø2.0mm, ø3.0mm (one of each)
	Mazak high accuracy nozzles adapter (3)
	7.5" servo focus torch without lens (1)
	7.5" Mazak high accuracy lens (2.0 Mpa) (1)
Optional equipment	Non-contact profiling unit with retry function
	Preparation for dust collector
	Auto power off
	Auto open/close protective cover (Class 1)
	Blue flame nozzle
	5" Servo focus torch
	5" Mazak high accuracy lens (Supply pressure : 2.5 Mpa )
	Two pallet changer
	Mazak high accuracy nozzles ø1.2, ø1.5, ø2.0, ø2.5, ø3.0, ø3.5, ø4.0mm
	4th assist gas piping (Supply pressure: 3.0 Mpa)
	Dust collector



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- Specifications are subject to change without notice.
- This product is subject to all applicable export control laws and regulations.  
The accuracy data and other data presented in this catalogue were obtained under specific conditions.
- They may not be duplicated under different conditions.  
(room temperature, workpiece materials, tool material, cutting conditions, etc.)

SUPER TURBO-X series 14.07.3000 G 99J436414E0

SUPER TURBO-X SERIES



SUPER TURBO-X  
S E R I E S

2412  
3015  
4020



# High-precision, CO<sub>2</sub> laser cutting machine

## SUPER TURBO-X 2412,3015,4020



### Table Feed System

Designed for excellent table access, ease of operation, and convenient processing of a wide variety of workpieces in small size lots

### MAZATROL PREVIEW 3 CNC

Unsurpassed speed of operation is ensured by advanced hardware



### Rapid traverse is faster than conventional machines

SUPER TURBO-X 2412	50 m
SUPER TURBO-X 3015	50 m
SUPER TURBO-X 4020	36 m

\*The value of X-, Y-axes

### Intelligent functions for reduced setup time

High-productivity is ensured by automation in adjusting, changing, and measuring of tools and materials

#### Automation function supports the setup

- Nozzle changer
- Auto focal distance measurement & adjustment
- Automatic nozzle cleaning
- Auto profiler function



#### Enhance productivity by reducing setup time

- Servo positioning system for optimum positioning
- Piercing Sensor for reduced time required

#### Intelligent functions for detecting the defects

- Burning Sensor
- Plasma Sensor



### Constant-beam length system

Stable production is realized thanks to the constant-beam length that provides uniform cutting performance anywhere on the table

### Work lifter

High positioning accuracy and ease of loading/unloading for a heavy weight material is ensured.  
A flaw on backside of a stainless material can be reduced



### Totally enclosed cover (class 4 cover)

The total machine cover, which covers the entire processing area, protects operators from the laser beam and cutting spatter. The large front door and side door provides convenient worktable access to the operator

### Unmanned operation system ensures higher productivity

